

Production Control Quality requirements for welding Certificate



Certificate no. FC-3834-9760 version 1.

The Production Control System at

OPS Composite Solutions AS

Buråsen 20
4636 KRISTIANSAND S
Norway

fulfills the requirements of

NS/EN ISO 3834-2:2006

Quality requirements for fusion welding of metallic materials -
Part 2: Comprehensive quality requirements

The scope of the certification

Production of customer designed steel constructions

The basis for the certificate appears from enclosure 1

Certification Manager

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Date of issue: 2020-12-07
Valid until: 2023-08-25
FIT no. 120-27605

This certificate replaces certificate no. FC-3834-9006 ver. 1. issued 2020-08-25.
Validity of this certificate can be checked via www.forcecertification.com.
This certificate is/and enclosure are the property of FORCE Certification A/S.



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Enclosure 1

Issued to

OPS Composite Solutions AS

Buråsen 20
4636 KRISTIANSAND S
Norway

The certificate's area of application:

Products:

- Production of customer designed steel constructions
- Welding, cutting, cold bending, rolling, cold and heat straightening, plasma cutting and flame cutting

Product standards/specification:

- Norsok M101, Norsok M601, EN ISO 13445, DNV OS-C401, EN 1090-2

Material groups acc. to ISO/TR 15608:

- 1.1, 1.2, 1.3, 3.1 and 8.1

Welding processes acc. to ISO 4063:

- 111, 135, 136 and 141

Material thicknesses, mm:

- 3,0 – 80,0 mm

Welding procedures:

- ISO 15614-1, ISO 15613

Welding specifications:

- ISO 15609

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