

# Production Control Quality requirements for welding Certificate

Certificate no. FC-3834-16253

The Production Control  
System at

## OPS Composite Solutions AS

Buråsen 20  
4636 Kristiansand S  
Norway

fulfills the requirements of

## DS/EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials -  
Part 2: Comprehensive quality requirements

The scope of the  
certification

## Production of customer designed steel constructions.

The basis for the certificate appears from enclosure 1

*Certification Manager*

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Date of issue: 2023-12-04  
Valid until: 2026-12-04  
FIT no. 121-20130

This certificate replaces certificate no. FC-3834-9760 v. 2. issued 2022-03-28.  
This certificate was first approved by FORCE Certification A/S on 2014-07-04.  
Validity of this certificate can be checked via [www.forcecertification.com](http://www.forcecertification.com).  
This certificate is/and enclosure are the property of FORCE Certification A/S.

# Production Control Quality requirements for welding Certificate

Certificate no. FC-3834-16253  
Enclosure 1

Issued to

**OPS Composite Solutions AS**

Buråsen 20  
4636 Kristiansand S  
Norway

The certificate's area of application:

Products:

- Production of customer designed steel constructions.
- Welding, cutting, cold bending, rolling, cold and heat straightening, plasma cutting and flame cutting

Product standards/specification:

- Norsok M101, Norsok M601, EN ISO 13445, DNV OS-C401, EN 1090-2
- 1.1, 1.2, 1.3, 1.4, 3.1 and 8.1

Material groups acc. to ISO/TR  
15608:

- 111, 135, 136, 138 and 141

Welding processes acc. to ISO 4063:

- 3,0 – 80,0 mm

Material thicknesses, mm:

- ISO 15614-1, ISO 15613

Welding procedures:

- ISO 15609

Welding specifications:

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